

Work Order ID 84834

\*84834\*

Page 1

May-24-12 7:56:20 AM

Item ID: D206-642-311

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Skidtube LH

Stop \*NS2\*

Start Date: 24/05/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 07/06/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/20 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-642

0

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-311 CHG006

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

1384839

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 84834

**\*84834\***

Page 2

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Item ID: D206-642-311

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube LH

Stop **\*NS2\***

Start Date: 24/05/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 07/06/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: _____								
	PPP Rev: _____								
140									
<b>*140*</b>	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*[Handwritten signature]*

*12/7/20*

*ME*  
*12-07-18*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 1

Work Order ID: 84834

\*84834\*

Parent Item: D206-642-311

\*D206-642-311\*

Parent Item Name: Skidtube LH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC  
IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec  
IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M  
as per REV.N DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341		Manufactured	No			110	Each	3.0000	1	1			
*D206-642-341*									**				
Replacement Skidtube													

Location	Loc Qty	Loc Code
FG	-1	
FG081	2	
57156	0	
57160	0	
57161	0	
69950	1	
FG082	2	
36550	1	
69952	1	

D206-648-013  
\*D206-648-013\*  
GHW Modification

Manufactured No

110 Each 8.0000

\*\*

Location	Loc Qty	Loc Code
FG	5	
83362	5	
FG120	1	
65455	0	
66633	0	
83040	1	
FG125	2	
83040	2	

83363 20 12/06/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 2

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Parent Item: D206-642-311

**\*D206-642-311\***

Parent Item Name: Skidtube LH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2932-1

Manufactured No

110

Each

18.0000

**\*D2932-1\***

Saddle LH Out, 206

\*\*

~~82138~~ JB

Location

Loc Qty

Loc Code

ST421

5

81801

5

ST428

13

81620

7

83413

6

81620

D2933-1

Manufactured No

110

Each

15.0000

**\*D2933-1\***

Saddle LH In, 206

\*\*

~~82138~~ JB

Location

Loc Qty

Loc Code

ST421

5

81803

5

ST428

10

75097

3

81621

7

81621

D2938-1

Manufactured No

110

Each

13.0000

**\*D2938-1\***

Saddle LH Out, 206

\*\*

~~82133~~ JB

12/06/26

Location

Loc Qty

Loc Code

ST421

5

81805

5

ST428A

8

78957

2

83415

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 3

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\*84834\*

Parent Item: D206-642-311

\*D206-642-311\*

Parent Item Name: Skidtube LH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

110

Each

12.0000

1

\*\*

\*D2939-1\*

Saddle LH In, 206

## Location

## Loc Qty

## Loc Code

ST421

5

81807

5

ST428A

7

74607

1

78956

1

82132

5

82132

AN3-41A

Purchased No

110

Each

425.0000

8

\*\*

\*AN3-41A\*

Bolt

## Location

## Loc Qty

## Loc Code

ST354

425

120498

75

121162

150

121243

200

121162

D2652

Manufactured No

110

Each

643.0000

16

\*\*

\*D2652\*

Bushing

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST013

599

73836

36

81951

61

83744

502

83744

May-24-12 7:56:24 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 4

Work Order ID: 84834

Parent Item: D206-642-311

Parent Item Name: Skidtube LH

\*84834\*

\*D206-642-311\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,410.000

8

\*\*

\*MS21042L3\*

Nut

## Location

## Loc Qty

## Loc Code

ST300

2410

117885

32

119017

1053

119075

138

121349

299

121444

888

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

\*\*

\*AN960JD10\*

Washer

AN5-10A

Purchased

No

110

Each

216.0000

4

\*\*

\*AN5-10A\*

Bolt

## Location

## Loc Qty

## Loc Code

ST337

216

118191

80

121181

36

121243

100

AN5-12A

Purchased

No

110

Each

61.0000

4

\*\*

\*AN5-12A\*

Bolt

## Location

## Loc Qty

## Loc Code

ST338

61

121181

61

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 5

Work Order ID: 84834

Parent Item: D206-642-311

Parent Item Name: Skidtube LH

\*84834\*

\*D206-642-311\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased

No

110

Each

488.0000

8

8

\*\*

\*AN5-11A\*

Bolt

Location

Loc Qty

Loc Code

ST337

488

118191

13

119512

475

110

Each

0.0000

8

8

\*\*

AN960JD516

NAS1149D0563J Purchased

No

\*AN960.ID516\*

Washer

AN4-6A

Purchased

No

110

Each

1,515.000

12

12

\*\*

\*AN4-6A\*

Bolt

Location

Loc Qty

Loc Code

355

223

121631

223

ST356

1292

119017

792

121243

500

110

Each

30.0000

24

24

\*\*

AN960JD416

NAS1149D0463J Purchased

No

\*AN960.ID416\*

Washer

Location

Loc Qty

Loc Code

ST351

30

116289

10

119097

20

May-24-12 7:56:24 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 6

Work Order ID: 84834

Parent Item: D206-642-311

Parent Item Name: Skidtube LH

\*84834\*

\*D206-642-311\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,300.000



12

\*MS21042L4\*

Nut

\*\*

23

*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST300

4300

119075

125

121011

918

121444

2957

121652

300

121444

D3407-043

Manufactured

No

110

Each

14.0000



1

\*D3407-043\*

Tow Ring

\*\*

386919 12/1/12

*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST420

1

79232

1

ST463

13

68339

2

77504

10

78841

1

D3456-1

Manufactured

No

110

Each

160.0000



1

\*D3456-1\*

Washer

\*\*

23 12/06/26

*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST044

153

80252

1

81876

52

83584

100

81876

May-24-12 7:56:24 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 7

Work Order ID: 84834

Parent Item: D206-642-311

Parent Item Name: Skidtube LH

\*84834\*

\*D206-642-311\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

110 Each

65.0000

\*D3457-1\*

Washer

\*\*

JB

## Location

## Loc Qty

## Loc Code

FG

10

32409

10

ST044

55

67779

1

81977

24

83268

30

83268

MS21043-4

Purchased

No

110 Each

1,486.000

\*MS21043-4\*

Nut

\*\*

JB

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1446

119546

165

121162

781

121652

500

121162

AN4C5A

Purchased

No

110 Each

196.0000

\*AN4C5A\*

BOLT

\*\*

JB

12/06/26

## Location

## Loc Qty

## Loc Code

ST355

196

112243

137

119017

59

119017

AN960C416

NAS1149C0463

Purchased

No

110 Each

0.0000

\*AN960C416\*

washer

\*\*

119077 JB

May-24-12 7:56:24 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 8

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Parent Item: D206-642-311

Parent Item Name: Skidtube LH

\*84834\*

\*D206-642-311\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D34134  
\*D3413-1\*  
Ring

Manufactured No

110 Each

70.0000

\*\*

1

## Location

## Loc Qty

## Loc Code

ST420

4

79233

4

ST464

66

76754

1

80224

4

83307

41

83867

20

83307

D2712  
\*D2712\*  
Set Screw

Manufactured No

110 Each

845.0000

\*\*

10

## Location

## Loc Qty

## Loc Code

FG

50

29962

50

ST017

795

79585

95

81871

200

83559

250

84433

250

81871

D2934  
\*D2934\*  
Saddle Spacer

Manufactured No

110 Each

64.0000

\*\*

2

## Location

## Loc Qty

## Loc Code

FG

4

31929

4

ST021

60

82014

40

83270

20

83270

May-24-12 7:56:24 AM

Shop Packet Print

Page 8

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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May-24-12 7:56:24 AM

Page 9

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\*84834\*

Parent Item: D206-642-311

\*D206-642-311\*

Parent Item Name: Skidtube LH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

62.0000

2

2

✓

\*D2935\*

Saddle Spacer

\*\*

JO 12/06/26

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

56

78807

26

82013

30

78807

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG <sup>(1)</sup>
2B					14			4		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: 0

Date: 11.06.15

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**IIN-D206-642**

Page 30 of 43

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50	1						1	1		D4364-041	FWD WEARPLATE ASSY
51	1						1	1		D4364-043	AFT WEARPLATE ASSY
52	1						18	18		D3873-1	BUSHING
53	1						4			D2649	SPACER
54A	1						9	9		AN3-36A	BOLT
54B	1						9	9		NAS1149C0332R	WASHER (OR AN960C10L)
54C	1						9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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